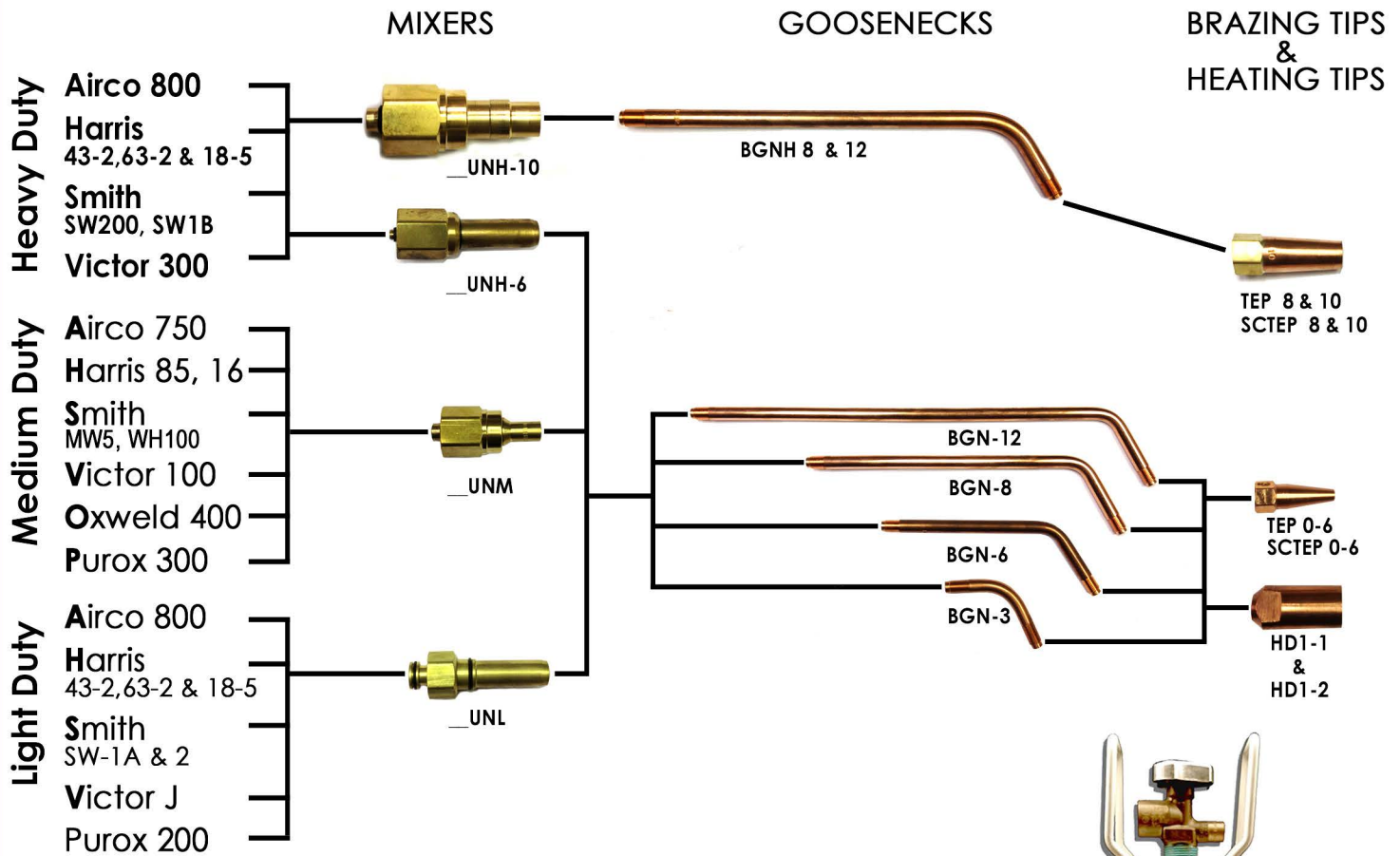


Gas Innovations has created the ability to purchase individual components shown below (mixers, goosenecks, & tips) which reduces inventory making it more cost efficient. This equipment will replace your acetylene brazing application when used with Propylene.



Tip #	Drill Size	Fuel Gas PSIG	Fuel Gas Consumption CFH	Oxygen PSIG
00	76	3-5	4-9	3-6
0	70	3-5	6-12	3-6
1	65	3-6	9-18	4-8
2	60	3-6	10-20	5-10
3	56	4-8	12-24	8-15
4	53	5-10	20-40	10-25
5	49	6-12	30-75	15-30
6	43	7-14	60-120	30-40
7	38	8-15	90-180	30-40
8	30	12-24	160-320	40-70
10	25	32-44	200-400	50-80
HD1-1	200,000 BTU	5-10	70-100	40-60
HD1-2	355,000 BTU	10-15	100-150	50-70



When converting from Acetylene to Propylene or Propane increase your brazing tip size by one.

Example: Acetylene TEP 0 = Propylene TEP 1