

**Got Scrap ?
get**

THE RIPPER™



Stainless Insert

- **Increased Production**
- **Increased Tip Life**
- **Reduced Cutting Time**
- **Less Smoke**
- **Narrower Kerf Width**

Solid Copper Shell

- **Extreme Durability**
- **Superior Heat Properties**

Coarse Splines

- **Easy Cleaning**



THE RIPPER™

PROPYLENE SCRAP CUTTING TIPS

Victor & Harris Style only sizes 4, 6, 8, & 10

Material Thickness Inches	Tip Size	Propylene Pressure P.S.I.	Cutting Oxygen P.S.I.
2-4	4	6-8	50
6-8	6	9-11	50-70
10-12	8	12-15	65-80
12-18	10	20-25	75-125

NOTE: Large Scrap Torches such as the Victor 1200 and the Harris 6200 series require less cutting oxygen pressures when using a 3/8 "T" grade hose and the **RIPPER** Tips.



GAS INNOVATIONS